

# API CJ-4 / Sooted Oil MRV

ASTM D 6896

## SPECIFICATIONS

This test is approved for API CJ-4.

## SIGNIFICANCE AND USE

This method measures the yield stress and viscosity of engine oils after cooling at controlled rates over a period of 43 or 45 hours to a final test temperature of  $-20$  or  $-25^{\circ}\text{C}$ . The viscosity measurements are made at a shear stress of  $525$  Pa over a shear rate of  $0.4$  to  $15$   $\text{s}^{-1}$ . The method is suitable for measuring viscosities ranging from  $4000$  mPas to  $> 400,000$  mPas and is suitable for yield stress measurements of  $7$  pa to  $>350$  Pa.

## APPARATUS

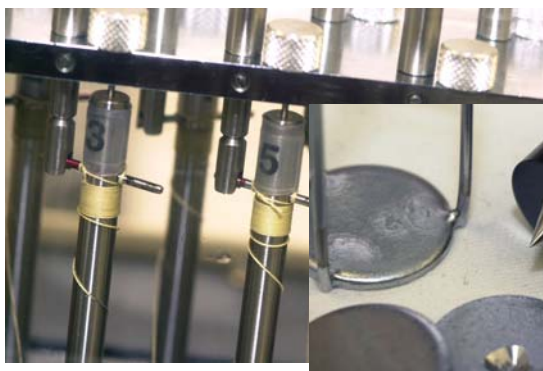
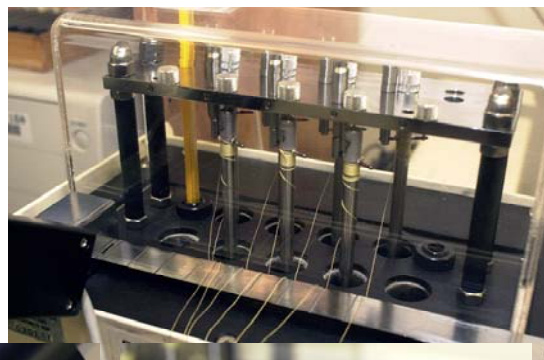
A mini-rotary viscometer is used. This apparatus consists of one or more viscometric cells in a temperature-controlled aluminum block. Each cell contains a calibrated rotor-stator set. The rotation is achieved by applied load acting through a string wound around the rotor shaft.

## TEST METHOD / SUMMARY

A used engine oil sample is heated at  $80^{\circ}\text{C}$  and then vigorously agitated. The sample is then cooled at a programmed cooling rate to a final test temperature. A low torque is applied to the rotor shaft to measure yield stress and a high torque is applied to determine apparent viscosity of the oil.

## PASS / FAIL CRITERIA

180-Hour sample from Mack T-11 or T-11A	
Viscosity @ $-20\text{C}$ , max	$25,000$ mPa•s
Yield Stress	$< 35$ Pa



DSC 144, 123, 133, 141, 130